



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-015
Job Sheet 171520



Part No: D412-698-015

Job Qty: 4 ea

Part Name: Door Support - V Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D412-698 REV.G IPP Rev:C Removed Manufacturing 06-01-25 JLM IPP Rev:D change to rev D ECN 1104 08-01-28 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/7/18	2/7/18	0.00	0.00	Start Up Stores/Pkg-2		FEB 06 2018
110	Packaging	4 pcs	2/7/18	2/7/18	0.00	0.00	Packaging1-4		FEB 06 2018
120	QC	4 pcs	2/7/18	2/7/18	0.00	0.00	QC4		sm
125	DC	4 pcs	2/7/18	2/7/18	0.00	0.00	DC		sm
130	Packaging	4 pcs	2/7/18	2/7/18	0.00	0.00	Packaging3-2		sm
140	QC21-FG	4 Ea	2/7/18	2/7/18	0.00	0.00	QC21		FEB 07 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D412-698-015 CHG001
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3200-1	Door Post Block	8 Ea (2 ea)	90-Start up Operation	
D3200-3	Door Wedge	8 Ea (2 ea)	90-Start up Operation	
D3201-1	Doubler	8 Ea (2 ea)	90-Start up Operation	
D3201-3	Angle	4 Ea (1 ea)	90-Start up Operation	
D3201-4	Angle	4 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	48 Ea (12 ea)	90-Start up Operation	
MS24693-S277	Screw	48 Ea (12 ea)	90-Start up Operation	
NAS1149D0332J	Washer	48 Ea (12 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3200-1	8	26	0
	D3200-3	8	27	0
	D3201-1	8	5	0
	D3201-3	4	9	0
	D3201-4	4	10	0
	MS21042L3	48	2,133	0
	MS24693-S277	48	10	0
	NAS1149D0332J	48	4,202	0

Part Specifications

DART
AEROSPACE

S039537



Door Support – V Block

Dart Aerospace Ltd.

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Hawkesbury, ON K64 1K7
CANADA

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PART NO: D412-698-015
Original Serial #: S039537

Revision:

Operation:

Change No:

Start up Operation
CHG001

02/06/18
Job No: 171520

Specifications could not be found.

Plex 2/2/18 9:23 AM Dart.lajeunesse.marie



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Master Unit 000543

Containers on Master Unit 000543				
Serial No	Part No	Customer Part No	Status	Quantity
S039526	D3200-1		Allocated	8
F155563	D3200-3	D3200-3	Allocated	1
S039515	D3200-3	D3200-3	Allocated	7
S039506	D3201-1		Allocated	8
S039497	D3201-3		Allocated	4
F164723	D3201-4		Allocated	4
S039480	MS21042L3	MS21042L3	Allocated	48
S039471	MS24693-S277		Allocated	48
S039472	NAS1149D0332J	NAS1149D0332J	Allocated	48

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW